Work Order ID 75059 *75059*

October 17-11 10:41:17 AM

Item ID: K642-512 **Accept** *N900040100* **Setup** **Start** *NS1*

Revision ID: **Stop** *NS2*

Item Name: saddle kit 642-512

Start Date: 17/10/2011 **Start Qty:** 2.00 *2* **Cust Item ID:**

Required Date: 28/10/2011 **Req'd Qty:** 2.00 *2* **Customer:**

Reference:

Run **Start** *NR1*

Approvals: **Process Plan:** M.L.J **Date:** 11/10/17 **Tooling:** ______ **Date:** ______

QC: ______ **Date:** ______ **SPC (Y/N):** ______ **Date:** ______ **Stop** *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

Draw Nbr	Revision Nbr
DSI 9467	Rev A
IIN D206-642	Rev N

100 *100* DC — Document Control — DOCUMENT CONTROL — 0.00 / 0.00

Memo Create White labels per PPP K642-512 CHG004 — S 12/01/2016 — MLJ 11-1-18

110 *110* Packaging — Packaging — Pick Kit — 0.00 / 0.00

Memo — 11/11/17 (2)

Dart Aerospace Ltd

W/O:	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________ PAR #: ______ Fault Category: ____________ NCR: Yes No DQA: _____ Date: ________

Resolution: ____________ Disposition: ____________ QA: N/C Closed: ________ Date: ________

NCR:	WORK ORDER NON-CONFORMANCE (NCR)						
			Corrective Action Section B				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector

NOTE: Date & initial all entries

Work Order ID 75059
October-17-11 10:41:17 AM

75059

Item ID: K642-512
Revision ID:
Item Name: saddle kit 642-512

Accept *N900040100*

Setup **Start** *NS1*
Stop *NS2*

Start Date: 17/10/2011 **Start Qty:** 2.00 *2*
Required Date: 28/10/2011 **Req'd Qty:** 2.00 *2*
Reference:

Cust Item ID:
Customer:

Run **Start** *NR1*
Stop *NR2*

Approvals: **Process Plan:** ______ **Date:** ______ **Tooling:** ______ **Date:** ______
QC: ______ **Date:** ______ **SPC (Y/N):** ______ **Date:** ______

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness **Memo**	0.00 0.00 S 12/01/16				(2)			
130 *130* Packaging Packaging	Packaging **Memo** Identify and pack for shipping as per PPP K642-512 Location: PK	0.00 0.00	Room			12/1/16			(2)
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release **Memo**	0.00 0.00					12/1/17		

12-01-16 (2)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________________ **PAR #:** _______ **Fault Category:** __________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

Resolution: ____________________ **Disposition:** ____________________ **QA: N/C Closed:** _________ **Date:** _________

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

October-17-11 10:41:24 AM

Work Order ID: 75059 *75059*

Parent Item: K642-512 *K642-512*

Parent Item Name: saddle kit 642-512

Start Date: 17/10/2011 **Required Date:** 28/10/2011

Start Qty: 2.00 **Required Qty:** 2.00

Comments: IPP Rev:A 05.06.07 new issue EC
IPP Rev.B 05.02.08, Per ECN1080P

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C35A *AN3C35A* BOLT		Purchased	No			110	Each	73.0000	3 **	6			
AN3C36A *AN3C36A* BOLT		Purchased	No			110	Each	56.0000	9 **	18			
AN3C41A *AN3C41A* BOLT		Purchased	No			110	Each	84.0000	8 **	16			

AN3C35A locations:

Location		Loc Qty	Loc Code
FG		4	
	18914	4	
ST353		69	
	118628	19	
	119125	50	

AN3C36A locations:

Location		Loc Qty	Loc Code
FG		14	
	101261	4	
	116590	10	
ST353		42	
	119083	12	
	119125	30	

AN3C41A locations:

Location		Loc Qty	Loc Code
FG		4	
	103324	4	
ST354		80	
	119035	80	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________________ **PAR #:** _______ **Fault Category:** __________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

Resolution: ____________________ **Disposition:** ____________________ **QA: N/C Closed:** __________ **Date:** _________

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

October-17-11 10:41:24 AM

Work Order ID: 75059 *75059*

Parent Item: K642-512 *K642-512*

Parent Item Name: saddle kit 642-512

Start Date: 17/10/2011 **Required Date:** 28/10/2011

Start Qty: 2.00 **Required Qty:** 2.00

Item	Type							
AN4C6A *AN4C6A* Bolt	Purchased	No	110	Each	242.0000	12	24	**

Location		Loc Qty	Loc Code	
FG		4		
	103344	4		
ST356		238		
	116704	15		
	118451	123		118451
	118983	100		

Item	Type							
AN5C11A *AN5C11A* Bolt	Purchased	No	110	Each	152.0000	8	16	**

Location		Loc Qty	Loc Code	
FG		4		
	104817	4		
ST337		148		
	118706	48		118706
	118983	50		
	119127	50		

Item	Type							
AN5C12A *AN5C12A* BOLT	Purchased	No	110	Each	52.0000	4	8	**

11/11/01

Location		Loc Qty	Loc Code	
FG		2		
	18918	2		
ST338		50		
	118451	10		m118451
	118983	40		

Dart Aerospace Ltd

W/O:	WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: ____________________ **PAR #:** _______ **Fault Category:** __________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

Resolution: ____________________ **Disposition:** ____________________ **QA: N/C Closed:** _________ **Date:** _________

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
			Corrective Action Section B					
DATE	**STEP**	**Description of NC** Section A	**Initial** Chief Eng	**Action Description** Chief Eng	**Sign & Date**	**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector

NOTE: Date & initial all entries

Picklist Print

October-17-11 10:41:24 AM

Work Order ID: 75059

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

75059
K642-512

Start Date: 17/10/2011 **Required Date:** 28/10/2011

Start Qty: 2.00 **Required Qty:** 2.00

AN5C13A Purchased No 110 Each 103.0000 4 8

AN5C13A **

BOLT

Location		Loc Qty	Loc Code
ST338		103	
	117872	28	
	118983	75	

AN5C15A Purchased No 110 Each 65.0000 1 2

AN5C15A **

Bolt

Location		Loc Qty	Loc Code
ST338		15	
	118191	15	
ST339		50	
	118267	50	

AN5C32A Purchased No 110 Each 111.0000 2 4

AN5C32A **

Location		Loc Qty	Loc Code
FG		4	
	18918	4	
ST339		50	
	119035	50	
ST340		57	
	116380	7	
	117407	25	
	117969	25	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: ____________________ **PAR #:** _______ **Fault Category:** __________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

Resolution: ____________________ **Disposition:** ____________________ **QA: N/C Closed:** _________ **Date:** _________

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
			Corrective Action Section B					
DATE	**STEP**	**Description of NC** Section A	**Initial** Chief Eng	**Action Description** Chief Eng	**Sign & Date**	**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector

NOTE: Date & initial all entries

Work Order ID: 75059 *75059*

Parent Item: K642-512 *K642-512*

Parent Item Name: saddle kit 642-512

Start Date: 17/10/2011 **Required Date:** 28/10/2011

Start Qty: 2.00 **Required Qty:** 2.00

AN5C34A Purchased No 110 Each 51.0000 2 4

AN5C34A **

Location	Loc Qty	Loc Code
FG	2	
18918	2	
ST339	20	
119083	20	
ST340	29	
117950	18	
118985	11	

117950

AN5C35A Purchased No 110 Each 47.0000 1 2

AN5C35A **

Location	Loc Qty	Loc Code
ST340	22	
108407	22	
ST341	25	
118451	25	

M108407

AN960C10L NAS1149C0332R Purchased No 110 Each 0.0000 24 48

AN960C10L ** M119124

washer

AN960C416L Purchased No 110 Each 0.0000 24 48

AN960C416L NAS1149C0432R ** M117291

WASHER

AN960C516L NAS1149C0532R Purchased No 110 Each 0.0000 8 16

AN960C516L ** M118384

WASHER

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________ **PAR #:** ______ **Fault Category:** ____________ **NCR:** Yes No **DQA:** _____ **Date:** ______

Resolution: ____________ **Disposition:** ____________ **QA: N/C Closed:** ______ **Date:** ______

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Picklist Print

October-17-11 10:41:24 AM

Work Order ID: 75059 *75059*

Parent Item: K642-512 *K642-512*

Parent Item Name: saddle kit 642-512

Start Date: 17/10/2011 **Required Date:** 28/10/2011

Start Qty: 2.00 **Required Qty:** 2.00

D206-648-013 CH5702 | Manufactured | No | 110 | Each | 4.0000 | 1 | 2

D206-648-013 **

GHW Modification

Location		Loc Qty	Loc Code	
FG120		4		
	74000	4		74000

D2652 | Manufactured | No | 110 | Each | 387.0000 | 16 | 32

D2652 **

Bushing

Location		Loc Qty	Loc Code	
FG		44		
	31985	44		
ST019		343		
	73833	343		73833

D2712 | Manufactured | No | 110 | Each | 1,091.000 | 10 | 20

D2712 ** 11/11/01 (2)

Set Screw

Location		Loc Qty	Loc Code	
FG		50		
	29962	50		
ST021		1041		
	71160	1		
	72231	90		
	73837	950		73837

D2932-2 | Manufactured | No | 110 | Each | 0.0000 | 1 | 2

D2932-2 ** B75100 SP 11-11-23.

Saddle RH Out, 206

Dart Aerospace Ltd

W/O:	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________________ PAR #: _______ Fault Category: _________________ NCR: Yes No DQA: _____ Date: _________

Resolution: ___________________ Disposition: ____________________ QA: N/C Closed: _________ Date: _________

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID: 75059 *75059*

Parent Item: K642-512 *K642-512*

Parent Item Name: saddle kit 642-512

Start Date: 17/10/2011 **Required Date:** 28/10/2011

Start Qty: 2.00 **Required Qty:** 2.00

D2933-2 Manufactured No 110 Each 5.0000 1 2 **

D2933-2

Saddle RH In, 206

Location		Loc Qty	Loc Code
ST421		5	
	72883	5	72883

D2934 Manufactured No 110 Each 39.0000 2 4 **

D2934

Saddle Spacer

Location		Loc Qty	Loc Code
FG		6	
	31929	6	
ST027		33	
	74501	33	74501

D2935 Manufactured No 110 Each 34.0000 2 4 **

D2935

Saddle Spacer

Location		Loc Qty	Loc Code
ST027		34	
	74503	34	74503

D2938-2 Manufactured No 110 Each 0.0000 1 2 **

D2938-2

Saddle RH Out, 206

B74606

D2939-2 Manufactured No 110 Each 3.0000 1 2 **

D2939-2

Saddle RH In, 206

Location		Loc Qty	Loc Code
ST428A		3	
	72885	3	72885

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________________ **PAR #:** _______ **Fault Category:** __________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

Resolution: ____________________ **Disposition:** ____________________ **QA: N/C Closed:** __________ **Date:** _________

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
			Corrective Action Section B					
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector

NOTE: Date & initial all entries

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Picklist Print

October-17-11 10:41:24 AM

Work Order ID: 75059 *75059*

Parent Item: K642-512 *K642-512*

Parent Item Name: saddle kit 642-512

Start Date: 17/10/2011 **Required Date:** 28/10/2011

Start Qty: 2.00 **Required Qty:** 2.00

D3396-3 Manufactured No 110 Each 81.0000 2 4

D3396-3 **

Spacer

Location		Loc Qty	Loc Code
FG		10	
	26772	10	
ST052		71	
	73349	71	

D3407-043 Manufactured No 110 Each 13.0000 1 2

D3407-043 **

Tow Ring

Location		Loc Qty	Loc Code
ST463		11	
	73341	11	
ST464		2	
	68339	2	

D3456-1 Manufactured No 110 Each 118.0000 1 2

D3456-1 **

Washer

Location		Loc Qty	Loc Code
FG		7	
	25701	7	
ST054		111	
	66848	3	
	71165	8	
	73493	100	

Dart Aerospace Ltd

W/O:	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________ **PAR #:** ______ **Fault Category:** ____________ **NCR:** Yes No **DQA:** _____ **Date:** ________

Resolution: ____________ **Disposition:** ____________ **QA: N/C Closed:** ________ **Date:** ________

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID: 75059 *75059*

Parent Item: K642-512 *K642-512*

Parent Item Name: saddle kit 642-512

Start Date: 17/10/2011 **Required Date:** 28/10/2011

Start Qty: 2.00 **Required Qty:** 2.00

D3457-1 Manufactured No 110 Each 28.0000 2 4

D3457-1 **

Washer

Location		Loc Qty	Loc Code
FG		10	
	32409	10	
ST054		18	
	67779	1	
	71849	17	71849

D3672-1 Manufactured No 110 Each 360.0000 24 48

D3672-1 **

Phenolic Washer

Location		Loc Qty	Loc Code
ST074		360	
	72229	360	72229

D3672-3 Manufactured No 110 Each 867.0000 24 48

D3672-3 **

Phenolic Washer

Location		Loc Qty	Loc Code
ST074		867	
	64176	180	
	72230	187	72230
	73487	500	

D3672-7 Manufactured No 110 Each 284.0000 24 48

D3672-7 **

Phenolic Washer

11/10/17 (2)

Location		Loc Qty	Loc Code
ST074		284	
	73488	284	73488

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________________ **PAR #:** _______ **Fault Category:** __________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

Resolution: ____________________ **Disposition:** ____________________ **QA: N/C Closed:** _________ **Date:** _________

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
			Corrective Action Section B					
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector

NOTE: Date & initial all entries

Work Order ID: 75059 *75059*
Parent Item: K642-512 *K642-512*
Parent Item Name: saddle kit 642-512

Start Date: 17/10/2011 **Required Date:** 28/10/2011
Start Qty: 2.00 **Required Qty:** 2.00

MS21043-3 Purchased No 110 Each 921.0000 20 40
MS21043-3 **
Nut

Location		Loc Qty	Loc Code
FG		72	
	103691	72	
ST301		849	
	118077	1	
	118614	492	
	118686	356	118686

MS21043-4 Purchased No 110 Each 835.0000 13 26
MS21043-4 **
Nut

Location		Loc Qty	Loc Code
FG		40	
	104603	40	
ST301		795	
	117793	295	117793
	118686	500	

MS21043-5 Purchased No 110 Each 424.0000 4 8
MS21043-5 **
Nut

Location		Loc Qty	Loc Code
FG		20	
	101418	20	
ST301		304	
	112314	204	112314
	116548	100	
ST314		100	
	118159	100	

11/14/11 (2)

Dart Aerospace Ltd

W/O:	WORK ORDER CHANGES						
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: ____________________ **PAR #:** _______ **Fault Category:** __________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

Resolution: ____________________ **Disposition:** ____________________ **QA: N/C Closed:** __________ **Date:** _________

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

REFERENCE ONLY

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
	X									**D206-642-511**	**SKIDTUBE INSTALLATION, LH**
		X								**D206-642-512**	**SKIDTUBE INSTALLATION, RH**
			X							**D206-642-515**	**SKIDTUBE INSTALLATION, LH**
				X						**D206-642-516**	**SKIDTUBE INSTALLATION, RH**
	1	1			X					**D206-642-541**	**SKIDTUBE**
						X				**D206-642-547**	**WEARSHOE KIT (REPLACES -543 KIT)**
							X			**D206-642-549**	**RUN-ON LANDING WEARPLATE KIT**
			1	1				X		**D206-642-551**	**SKIDTUBE**
	1	1	1	1					X	**D206-648-013**	**GROUND HANDLING KIT**
1					1					D3274-041	SKIDTUBE ASSEMBLY
1								1		D4362-041	SKIDTUBE ASSEMBLY
3					1			1		D2646	* AFT CAP (1)
4					2			2		AN3C4A	* BOLT (1)
5A					2			2		NAS1149C0332R	* WASHER (1) (OR AN960C10L)
5B					2			2		D3672-1	* WASHER (REPLACES NAS1515H3L) (1)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3C41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21043-3	NUT
12B	16	16	16	16						D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4						AN5C11A- (or AN5C12A)	* BOLT (2)
14	4	4	4	4						AN5C11A (or AN5C13A)	* BOLT (2)
15A	8	8	8	8						NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8						D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12						AN4C6A	BOLT
17A	24	24	24	24						D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24	24	24						NAS1149C0432R	WASHER (OR AN960C416L)
18	12	12	12	12						MS21043-4	NUT
20A					9	9				D3537-1	* WEARPAD (1) (REPLACES D2648-3)
21A					1	1				D3537-3	* WEARPAD (1) (REPLACES D3429-1)
22A					1	1				D3535-15	* WEARSHOE (1) (REPLACES D2656-15)
22B					1	1				D3536-15	* GASKET (1)
23A					1	1				D3535-23	* WEARSHOE (1) (REPLACES D2656-23)
23B					1	1				D3536-23	* GASKET (1)
24A					1	1				D3535-39	* WEARSHOE (1) (REPLACES D3287-1)
24B					1	1				D3536-39	* GASKET (1)
25A					1	1				D3535-35	* WEARSHOE (1) (REPLACES D2656-35)
25B					1	1				D3536-35	* GASKET (1)
26A			8	8	78	78	8			AN3C4A	* BOLT (1)
26B			8	8	78	78	8			NAS1149C0332R	* WASHER (1) (OR AN960C10L)
26C			8	8	78		8			ALS7-1032-130	* INSERT (1) (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34			1	1	1					AN4C5A	BOLT
35			1	1	1					NAS1149C0463R	WASHER (OR AN960C416)
36			1	1	1					D3413-1	RING
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
40									2	D3414-041	LUG ASSEMBLY (GHW)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)
50	9	9	3	3						AN3C36A	BOLT
51	3	3	3	3						AN3C35A	BOLT
52	24	24	12	12						NAS1149C0332R	WASHER (OR AN960C10L)
53	24	24	12	12						D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12	6	6						MS21043-3	NUT
55	2	2	2	2						D3396-3	SPACER
56A	1	1	1	1						AN5C35A	BOLT
56B	1	1	1	1						AN5C15A	BOLT
60	2	2	2	2						AN5C32A	BOLT
61	2	2	2	2						AN5C34A	BOLT
62	4	4	4	4						MS21043-5	NUT
80							1	1		D4368-041	FWD WEARPLATE ASSY
81							1	1		D4368-043	AFT WEARPLATE ASSY
82A							1	1		D4383-1	WEARPAD
82B							1	1		D4383-3	WEARPAD
83							20	20		D3873-3	BUSHING
84								24		D3411-3	WASHER
85							2			D3275-1	SPACER
86A							6	6		AN3C40A	BOLT
86B							2	2		AN3C37A	BOLT
86C							2	2		AN3C36A	BOLT
87							10	10		MS21043-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 OR D4362-041 ASSEMBLY ABOVE
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)